

Fill That Tote!

DM-55TFA ToteFiller™ • Quick Liquid Transfer Assembly for Totes

Benefits & Features

ToteFillers™ are excellent for safe, fast, economical, quick-connect liquid filling of single or multiple drums in virtually any configuration, whether floor, rack or stack stored.

Used for gravity feed or pressure pumped liquid transfer, the 2" ID *ToteFillers™* provides safe, accurate, liquid transfer in a short time.

Easily mounted in minutes into the drum lid bung hole or using the quick-mount Bulkhead Fitting, the system moves thin to viscous liquids from railway car, tanker truck, reservoir, day tank or drums into virtually any drum, as long as the liquid is compatible with the materials of construction, stainless steel, polypropylene, HDPE, Buna, EPDM. **Options:** See Below



Specifications

Kit Contents:	2" Npt port bulk head with bung mounting components Quick-disconnect assembly for 2" hose, and one hose barb connection
MOC's:	Polypropylene, HDPE, Buna or EPDM
Flow rate:	Up to 300 Gpm at 20 Psi, based on supply elevation or pump capacity, viscosity, temperature, etc.
Temp range:	35° - 115°F (up to 135°F with appropriate safety gear)
Optional Equip.	2" x 10 ft. of 2" PVC or Chem Duty hose & clamp 2" lever handle ball valve, polypropylene or stainless steel

Assembly & Operating Instructions

WARNING! Always wear appropriate safety clothing and equipment for all liquid handling operations.

1. Ensure that all liquid ingredients to be transferred are compatible with all materials of construction.
2. Before starting mounting procedure, check drum does not have any perforations or leakage.
3. If required, use suitable sealant when assembling components. Check seal after assembly.
4. Bung Cap Filling: thread filler connection directly into filler cap 2" bung opening. Use control valve as necessary.
5. Separate Filling Port(s): locate & cut 3" hole(s) about 4" apart and mount bulkhead fitting(s) - tighten firmly.
6. Double-check all connections are tight and leak-proof. Check tightness of all fittings before each operation.
7. **WARNING!** Spillage can cause injury, death or damage. Monitor tote level and fill valve to avoid over-filling.
8. Before assembly storage, drain residual fluid, purge with appropriate cleaner and store dry.



Ask for literature on DRUM-MATES® drum/tote heaters, mixers, drum tumblers, pumps & hand nozzles.
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