

# Fill That Tote!

**DM-600TFA ToteFiller™** • Quick Liquid Transfer Assembly for IBC's

## Benefits & Features

*ToteFillers™* are excellent for safe, fast, economical, quick-connect liquid filling of single or multiple IBC's in virtually any configuration, whether floor, rack or stack stored.

Used for gravity feed or pressure pumped liquid transfer, the 2" ID *ToteFiller™* provides safe, accurate, liquid transfer in a short time.

Easily mounted in minutes into the tote cap bunghole or using the quick-mount Bulkhead Fitting, the system moves thin to viscous liquids from railway car, tanker truck, reservoir, day tank or drums into virtually any tote, as long as the liquid is compatible with the materials of construction, stainless steel, polypropylene, HDPE, Buna, EPDM. 2" lever handle ball valve (not shown) provides accurate flow control.



## Specifications

**Part# DM-600TFA/BG Series**, Quick Connect Polypropylene Tote-Filler Assembly for Bung hole filling

**Part# DM-600TFA/BK Series**, Quick Connect Polypropylene Tote-Filler Assembly for Bulkhead filling

<b>Kit Contents:</b>	2" bulkhead or bung mounting components 2" lever handle ball valve, polypropylene or stainless steel Quick-disconnect assembly for 2" hose, and one Quick-disconnect hose barb connection
<b>MOC's:</b>	Polypropylene, HDPE, Buna or EPDM
<b>Flow rate:</b>	Up to 300 Gpm at 20 Psi, based on supply elevation or pump capacity, viscosity, temperature, etc.
<b>Temp range:</b>	35° - 115°F (up to 135°F with appropriate safety gear)
<b>Optional Equip.</b>	2" x 10 ft. of 2" PVC or Chem Duty hose & clamp

## Assembly & Operating Instructions

**WARNING!** Always wear appropriate safety clothing and equipment for all liquid handling operations.

1. Ensure that all liquid ingredients to be transferred are compatible with all materials of construction.
2. Before starting mounting procedure, check container does not have any perforations or leakage.
3. If required, use suitable sealant when assembling components. Check seal after assembly.
4. Bung Cap Filling: thread filler connection directly into filler cap 2" bung opening. Use control valve as necessary.
5. Separate Filling Port(s): locate & cut 3" hole(s) within 12" of manway and mount bulkhead fitting(s) - tighten firmly.
6. Double-check all connections are tight and leak-proof. Check tightness of all fittings before each operation.
7. **WARNING!** Spillage can cause injury, death or damage. Monitor tote level and fill valve to avoid over-filling.
8. Before assembly storage, drain residual fluid, purge with appropriate cleaner and store dry.



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